

Project Experience

Marine



Project information

location	Portugal and China	<i>Lisnave Shipyard Portugal in 2005; New steel for previous cargo tank converted to ballast tanks was coated. New shop primed steel had surface preparation of water washing to remove contaminants, ST 3 on weld seams and areas of corrosion, SP1 solvent cleaning to remove oil splatter near hot work.</i>
client	BW Tankers, Berge Vik	
project	Major conversion from tanker to dry bulk carrier	
climatic conditions	15 - 25°C 40 -87% RH	
substrate	Tanks	<i>Qingdao Shipyard, China 2006; Additional steel replacement in ballast tank and cargo hold as well as blasting and coating some existing work. Temperatures were in the -5 - +15 degrees C and the humidity was 80 – 90%.</i>
surf. Preparation	St 3 and Sa 2	
system	MCU-Miozinc MCU-Mastic	